



KROHN INDUSTRIES

Quality & Service Since 1955



Call us: (201) 933-9696

Fax: (201) 933-9684

www.krohnindustries.com

Pallabrite™ Mirror

Palladium Plating Solution (Decorative)

Product Description:

Pallabrite™ Mirror is a palladium plating solution which is used over or under many different metals. The solution plates a grey/ white coating. Pallabrite™ Mirror is a ready to use solution. Do not add water. Pallabrite™ Mirror is nontoxic and non corrosive to the environment.

Applications:

To plate over silver, gold, cobalt, and platinum.

Cautions: Read all safety information before using this product.

1. Use only with proper ventilation.
2. Wear gloves, safety goggles, apron.
3. Avoid contact with eyes and skin.

Operating Conditions:

Temperature	95° F
Current Density	2-3 Volts
PH	9-9.5
Anodes	Platinized Titanium or Pure Platinum. Do not use stainless steel.

Bath Set Up:

1. Fill tank or beaker with **Pallabrite™ Mirror** and heat to maximum 95° F.
2. Check connections from rectifier to anode and work, be sure the negative (-) and positive (+) wires are connected properly. The work should be charged negative (-), and the anode positive (+).
Turn rectifier on.
3. Plate for 8-10 seconds at 2.5-3 volts.
4. Remove pieces after plating. Pieces should have a white/gray tint.
5. After plating rinse part thoroughly in water and dry.
6. If pieces come out too dark then plate at a lower voltage for 6-8 seconds.

Pallabrite™ Mirror is a rugged bath and guidelines have been provided to help assure the long life of this bath. If, however, a problem should arise that cannot be solved by any of the above recommendations, or recommendations by our or any other qualified laboratory, the bath may need to be replaced: Transfer to a DOT approved container. Check with local authorities for proper disposal methods.